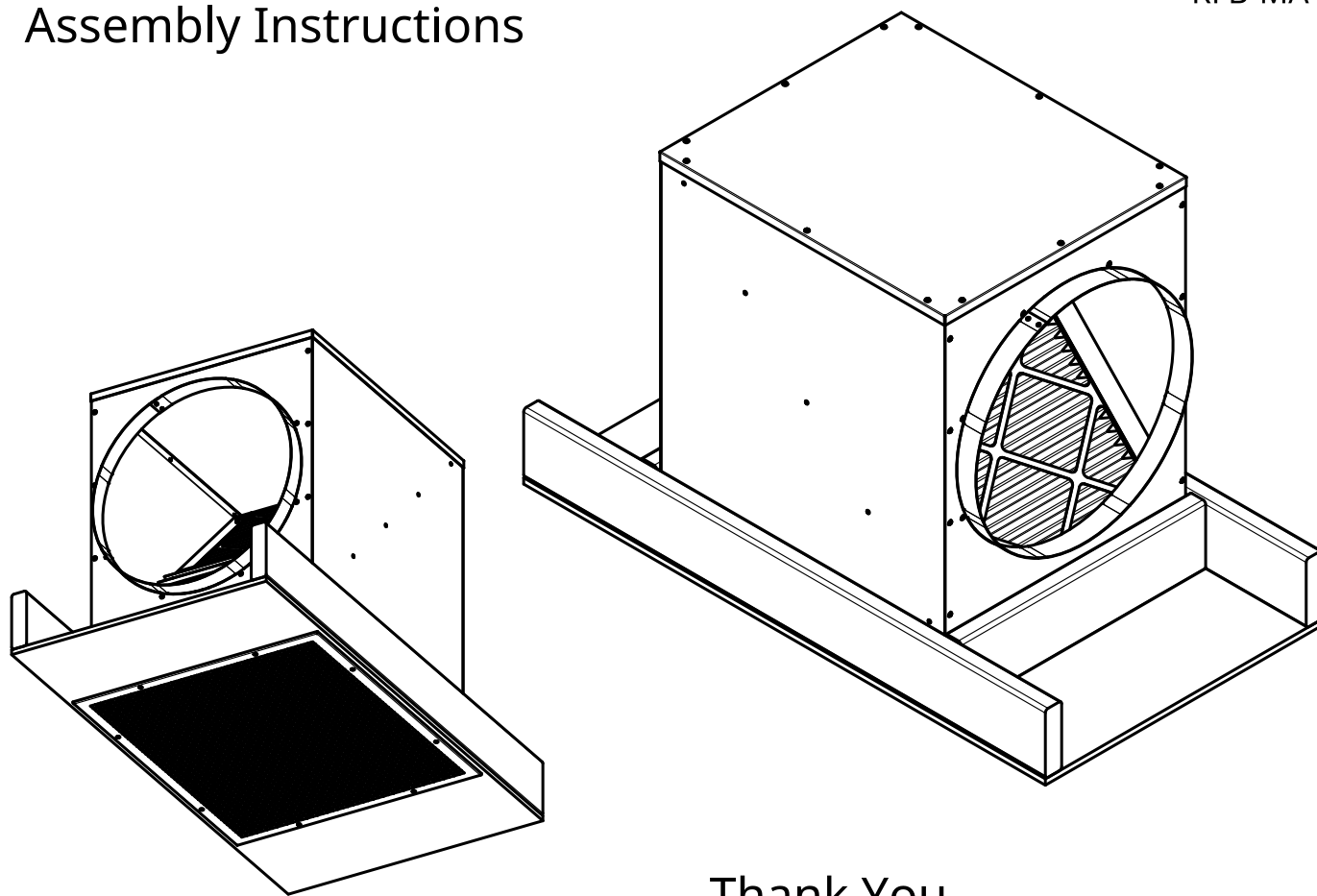
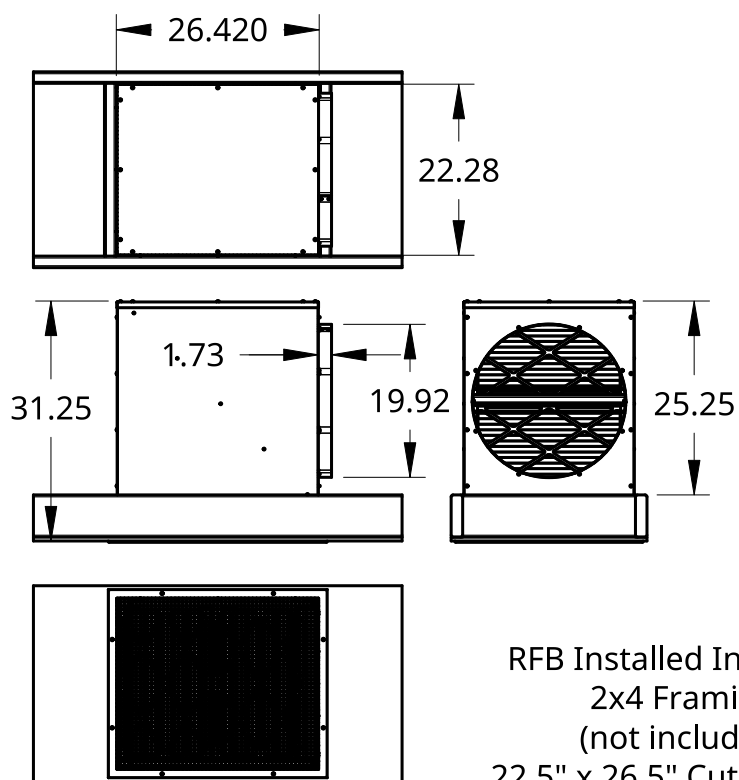


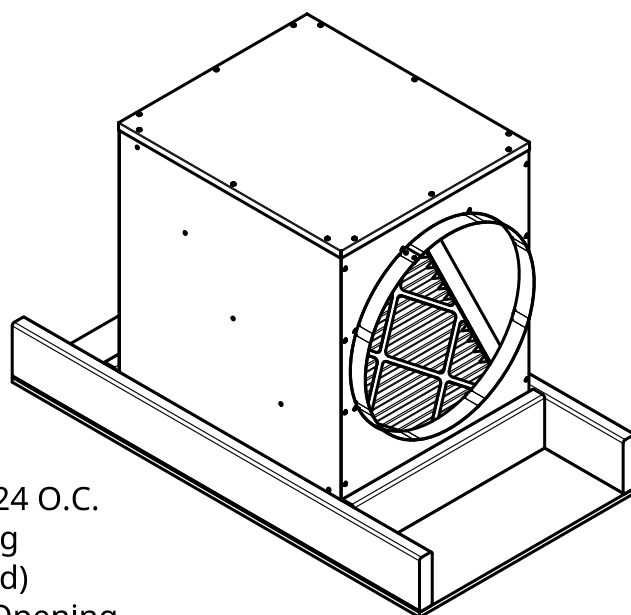
# Assembly Instructions



Thank You  
for your  
Purchase!

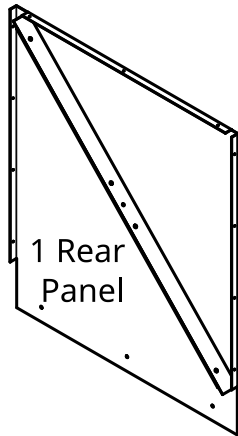


RFB Installed In 24 O.C.  
2x4 Framing  
(not included)  
22.5" x 26.5" Cut Opening

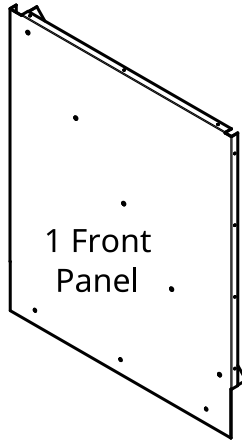


# Kit Parts Included

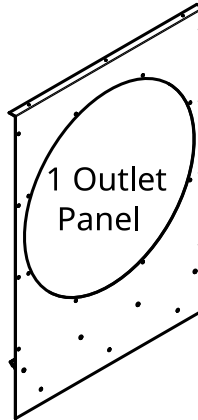
RFB-MA-0-1



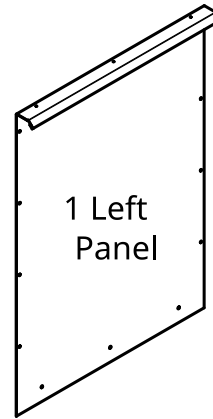
1 Rear Panel



1 Front Panel



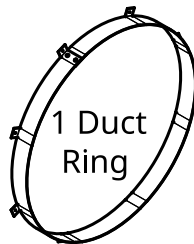
1 Outlet Panel



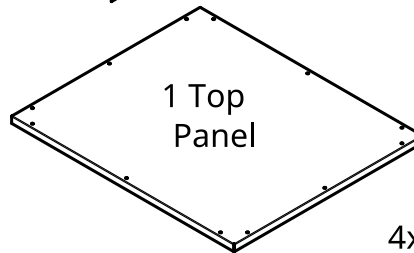
1 Left Panel



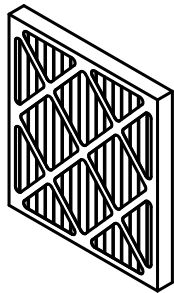
1 Center Bracket



1 Duct Ring



1 Top Panel



2 Merv 13  
18"x20"x2"  
Filters



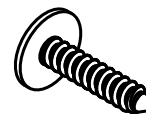
38x HW-488  
Screw



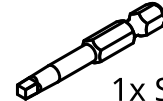
3x HW-327  
Screw



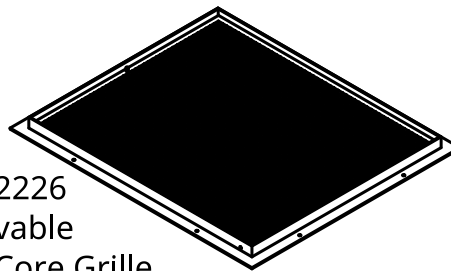
3x HW-326  
Lock-Nut



14x HW-906  
Screw



1x Square  
Drive Bit



1x RG2226  
Removable  
Cube Core Grille

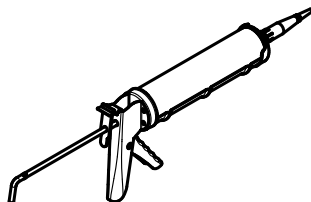
4x SP-101 Elastic  
47" long  
(total of 188")



## Not Included



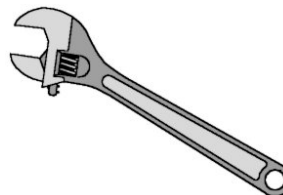
Gloves



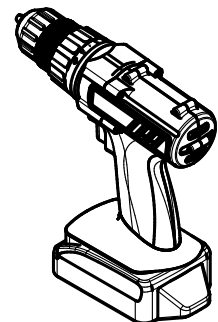
Silicone  
Sealant



Phillips  
Screw Driver



Adjustable Wrench  
or  
Plier



Drill, Drill Bits

625 Charles Way  
Medford, OR 97501  
Tel: 866.448.4187



RFB-MA-0-1

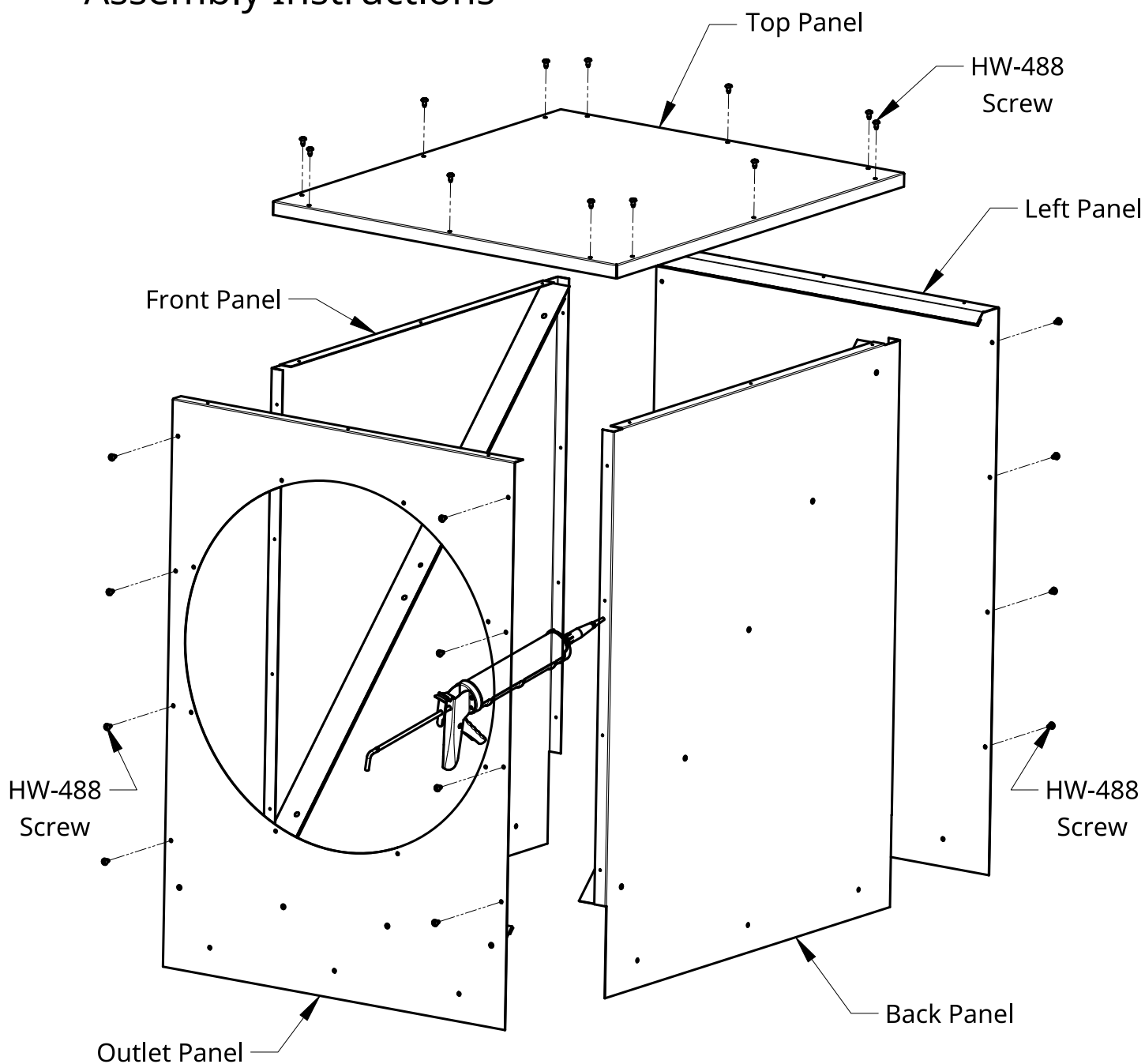
INSTR - MODEL - ASSY - ASSY#  
Return Filter Box

REV.  
1

Sheet 2 of 8

# Assembly Instructions

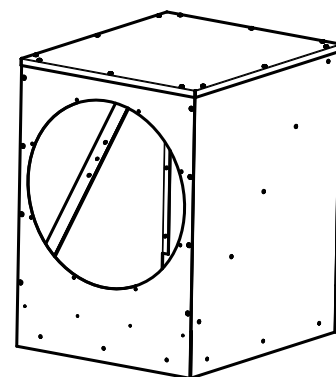
RFB-MA-1



We are assuming you can install the unit through the cut-opening into place. If this opening is not fully available (16 O.C. framing) the unit must be assembled above the framing.

Apply sealant to all mating surfaces.

Install Screws as shown  
DO NOT OVERTIGHTEN!



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RFB-MA-1

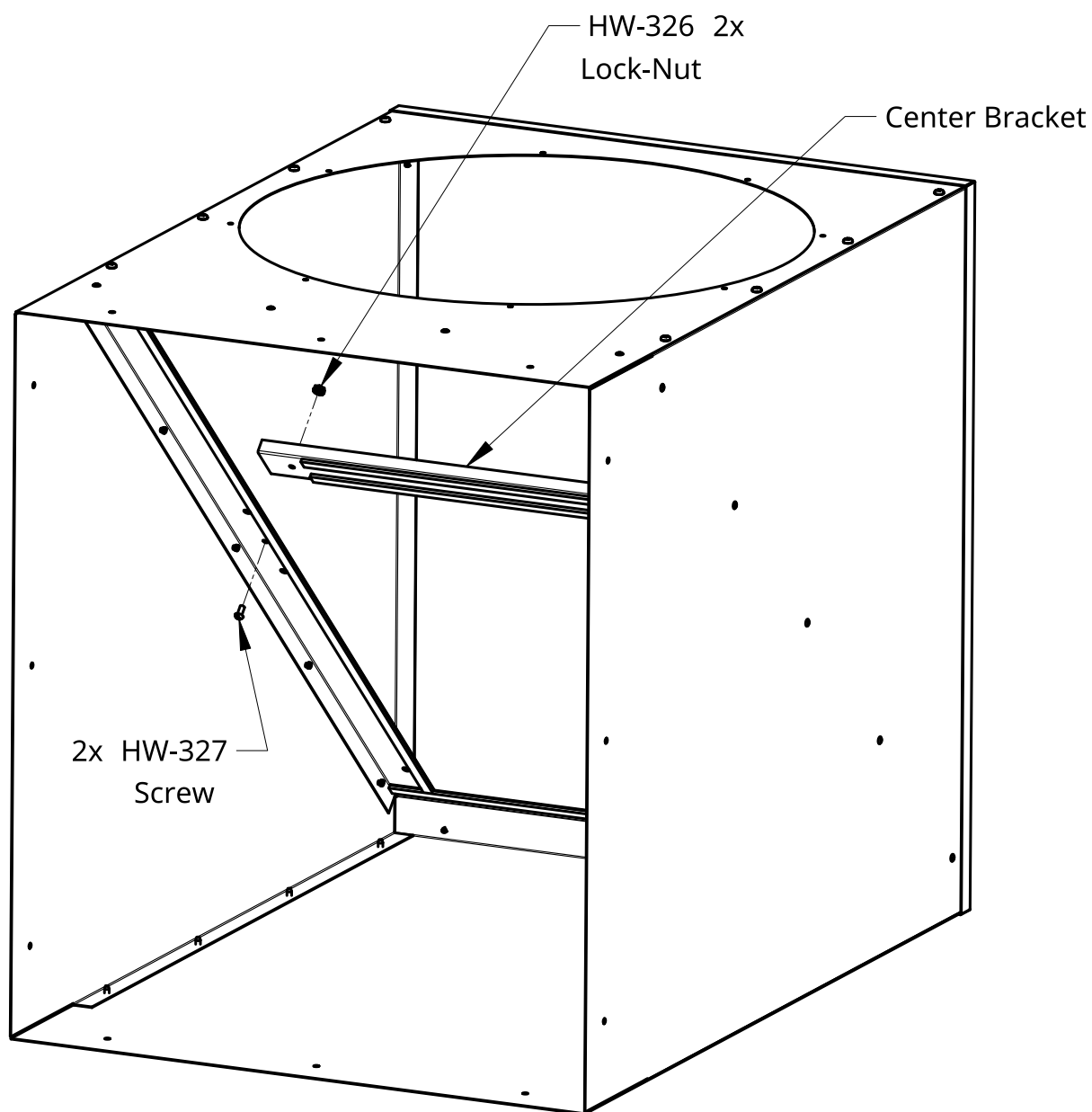
INSTR - MODEL - ASSY - ASSY#  
Return Filter Box

REV.  
1

Sheet 3 of 8

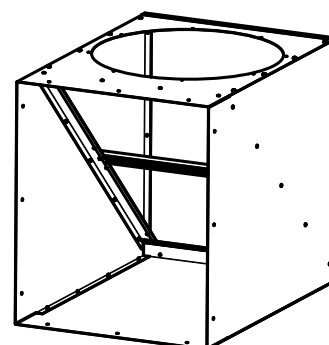
# Assembly Instructions

RFB-MA-1



NOTE: Orientation of parts !!!

Install Screws and Lock-Nuts as shown



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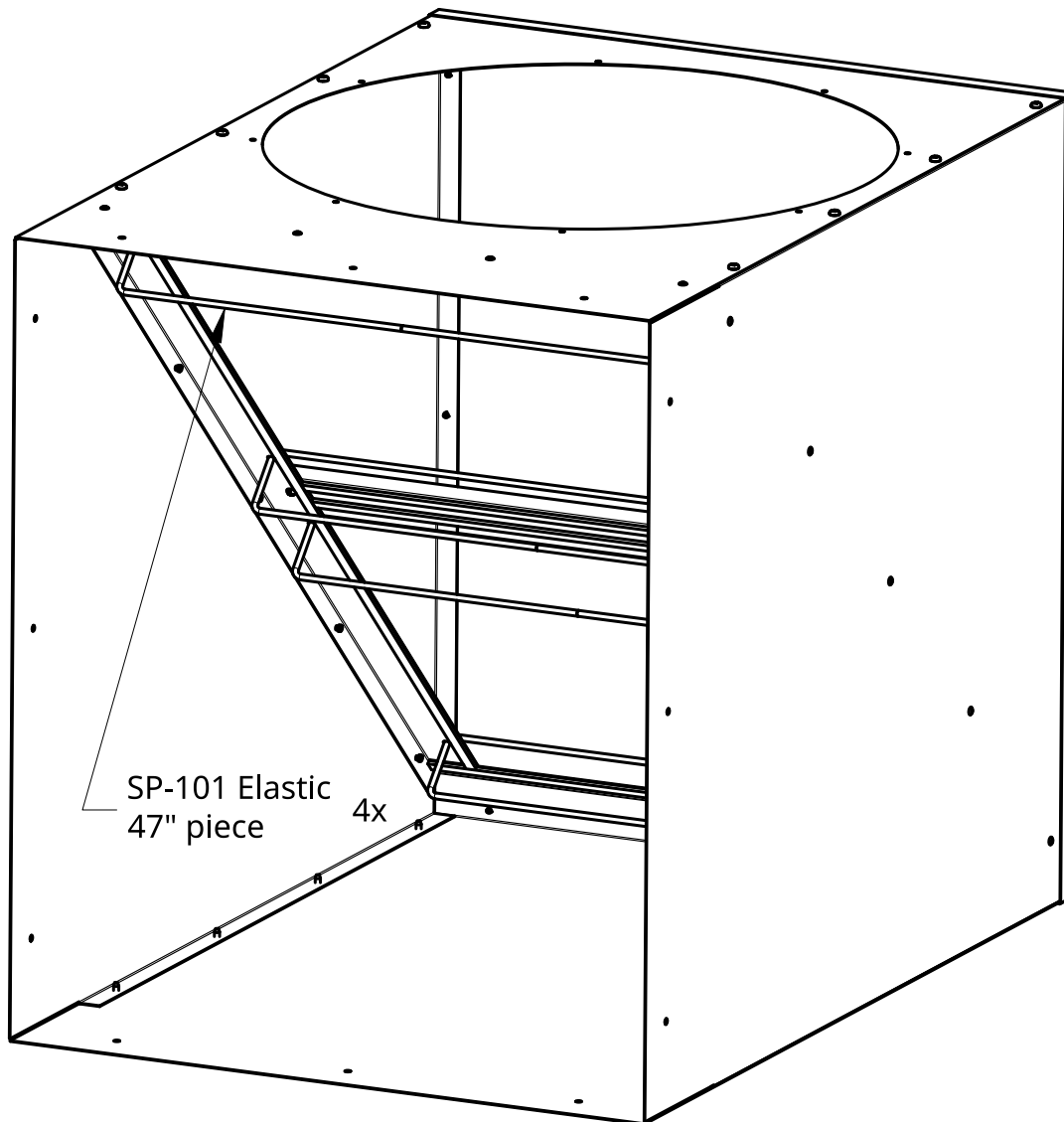


RFB-MA-1

INSTR - MODEL - ASSY - ASSY#  
Return Filter Box

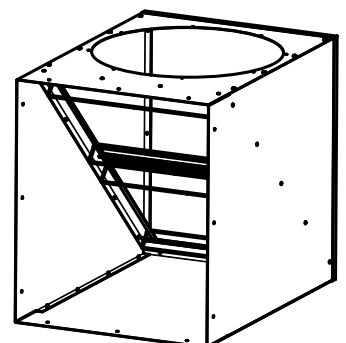
REV.  
1

Sheet 4 of 8



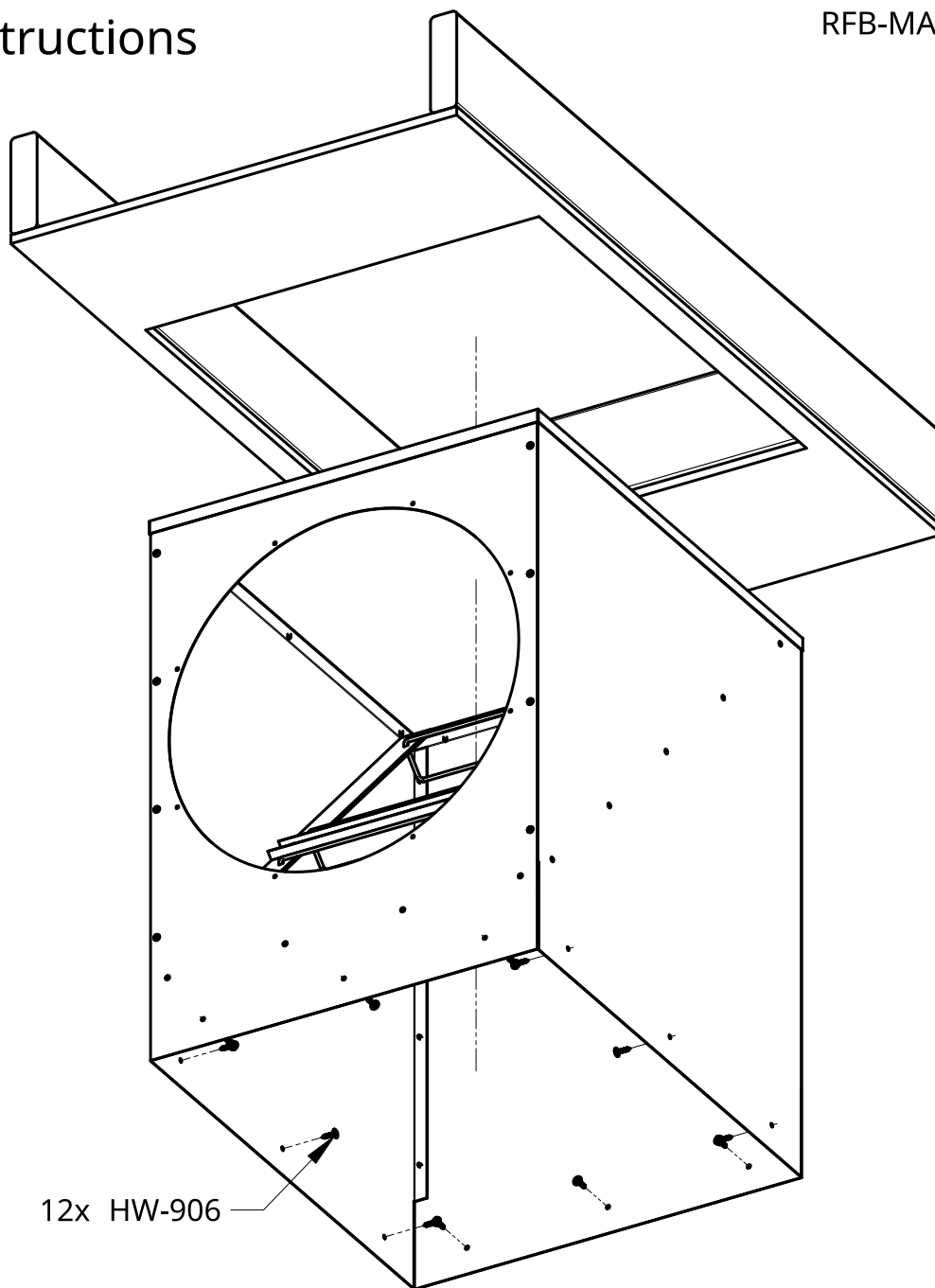
NOTE: Orientation of parts !!!

Cut the provide elastic cord to 47" lenght (unstretched) and install the 4 straps tightly in place (not shown).  
Use the knots shown here to connect the ends.



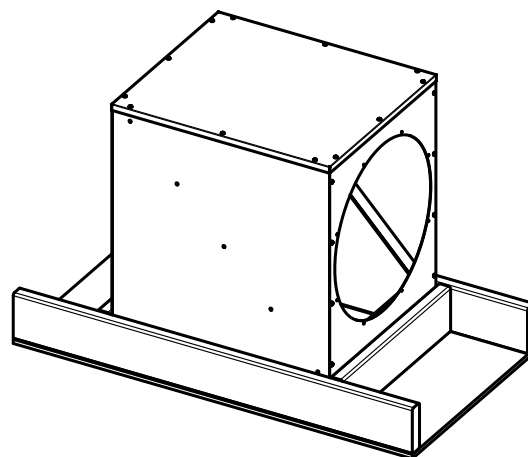
# Assembly Instructions

RFB-MA-1



Slide the Assembled Housing from below into the cut opening and in a cross pattern fashion attach it to the framing with the provided screws.

NOTE: Seal all wood to metal edges using silicone



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RFB-MA-1

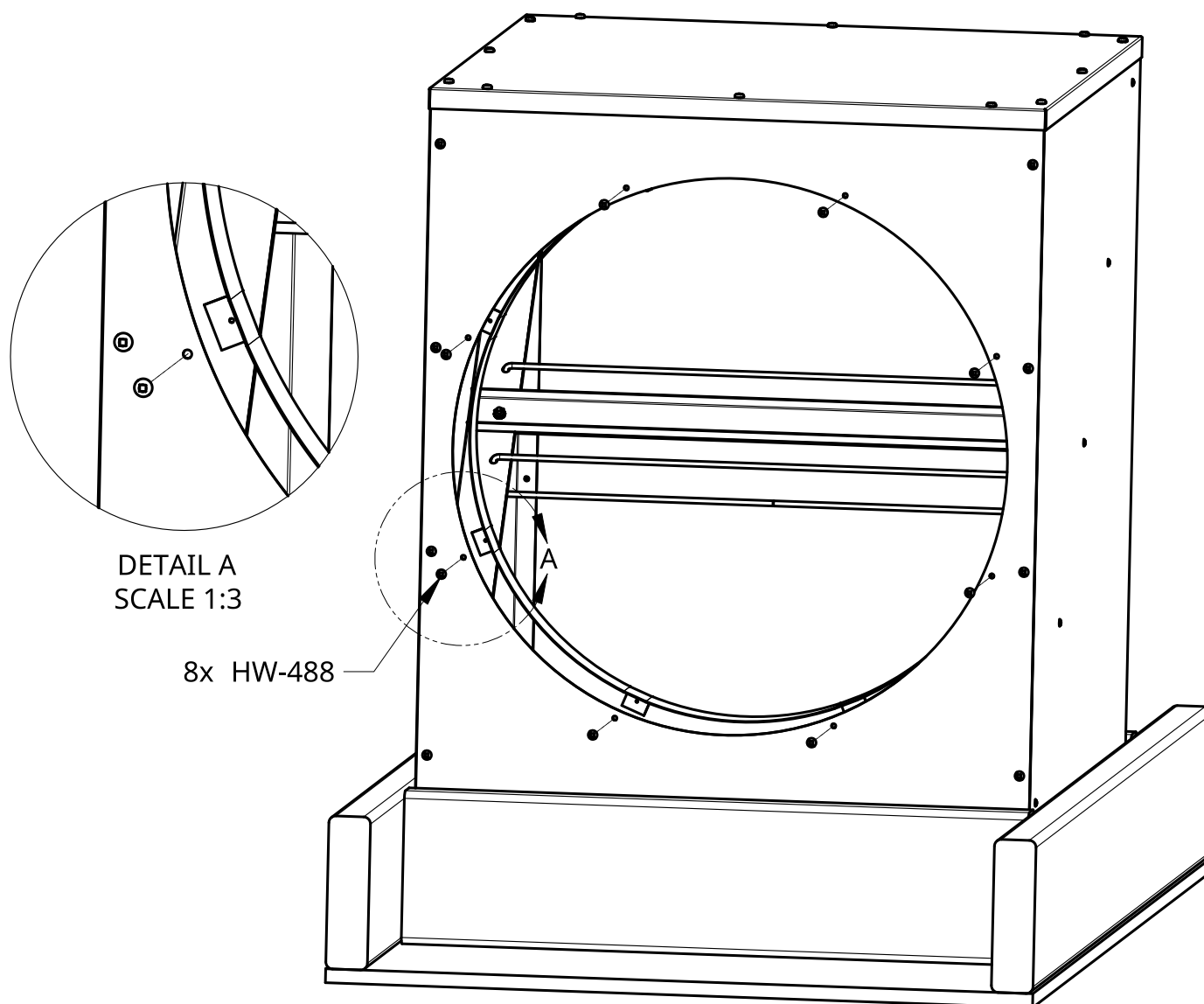
INSTR - MODEL - ASSY - ASSY#  
Return Filter Box

REV.  
1

Sheet 6 of 8

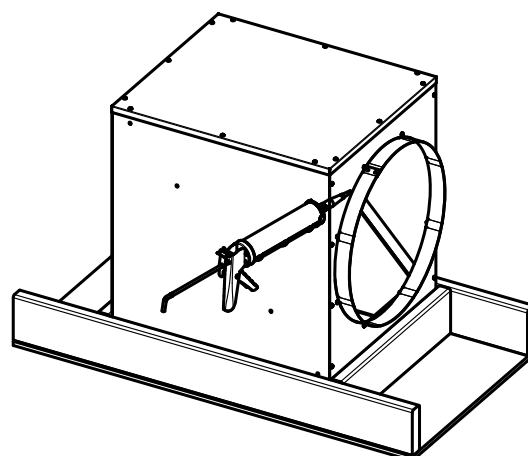
# Assembly Instructions

RFB-MA-1



Slide the Duct Ring from inside into place and secure with the provided screws.

NOTE: Seal the Duct Ring to the Outlet Panel face using silicone



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Tel: 866.448.4187



RFB-MA-1

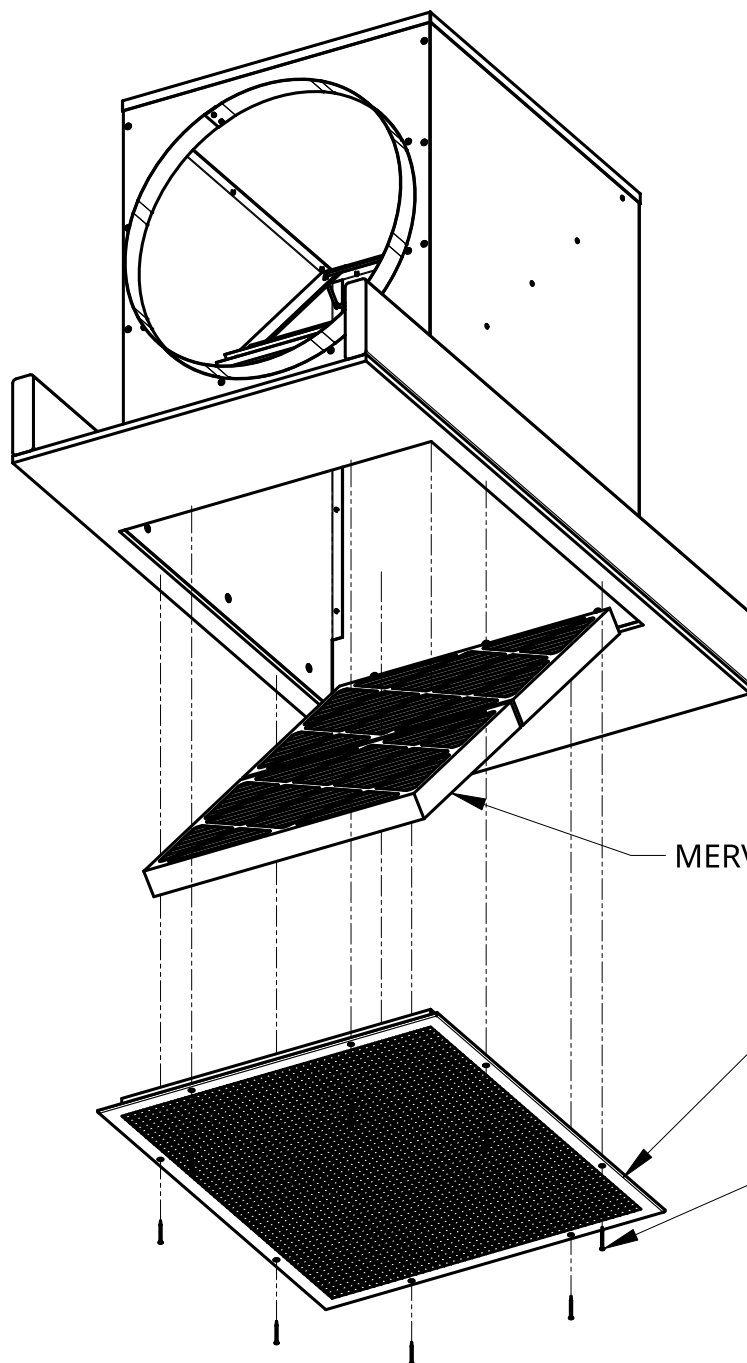
INSTR - MODEL - ASSY - ASSY#  
Return Filter Box

REV.  
1

Sheet 7 of 8

# Assembly Instructions

RFB-MA-1



Install the filters into the elastic bands.

NOTE: The Air Flow Direction of the filter (UP). Inspect the filters are seated and placed properly. If not tighten the straps.

Hold the grille in place and mark the screw holes with a marker. Pre-Drill the holes using a drill thinner than the screw.

Decide on how the Grille should open for you and install it using the provided screws (DO NOT OVER-TIGHTEN)

MERV13 Filter 2x

G2226  
Openable Grille

Grill Screw 8x

This completes the installation of the Return Filter Box.

NOTE: After you have installed the duct (not shown) be sure to seal the Duct to the Outlet Panel face using aluminum butyl tape.

